



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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647.7335
Job Sheet 213204



Part No: 647.7335

Job Qty: 1 pcs

Part Name: EC135 T2/P2 Lower Cutter Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/21/20

Job Tracking No:

Due Date: 12/2/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.7300 REV.G IPP REV:A 2020.04.01 NEW ISSUE DD VERF:RQ IPP REV:B 2020.06.19 ASPER
DWG REV.F DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		12/2/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S314362



Part: 647.7335

Job No: 213204

Serial No/Batch: S314362

Revision: REV.G

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
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Date: 11/19/20

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				Packaging 1 - 31					
				Packaging 1 - 32					
				Packaging 1 - 33					
				Packaging 1 - 34					
				Packaging 1 - 35					
				Packaging 1 - 36					
				Packaging 1 - 37					
				120 QC 4	1 pcs	12/2/20	0.00 0.00	QC 4 - 28	
QC 4 - 58									
QC 4 - 69									
QC 4 - 9	DAS								
QC 4 - 46	69								
QC 4 - 68	9-89								
QC 4 - 72									
QC 4 - 74									
QC 4 - 75									
QC 4 - 78									
QC 4 - 84	NOV 20 2020								
QC 4 - 80									
QC 4 - 85									
130 Packaging 3-1 - Stock - B4B	1 pcs	12/2/20	0.00 0.00					Packaging 3 - 1 - B4B	
								Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B					
				Packaging 3 - 4 - B4B					
				Packaging 3 - 5 - B4B	DAS				
				Packaging 3 - 6 - B4B	69				
				Packaging 3 - 7 - B4B	9-89				
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B	NOV 20 2020				
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
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				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
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				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
Packaging 3 - 34 - B4B									
Packaging 3 - 35 - B4B									
Packaging 3 - 36 - B4B									
Packaging 3 - 37 - B4B									
135 DC - 1 - B4B	1 pcs	12/2/20	0.00 0.00	DC - 1 - B4B	DAS				
				DC - 2 - B4B	21				
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140 QC 21 - FG	1 pcs	12/2/20	0.00 0.00	QC 21 - FG - 21	DAS 21	NOV 20 2020
				QC 21 - FG - 70	9-89	
				QC 21 - FG - 9		
				QC 21 - FG - 77		
				QC 21 - FG - 28		

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7335

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7335

140 - (QC21- Final Inspection - Work Order Release)

018221

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	N/A
601.3902	Eye Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5248574
AN44-5A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5304855
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5302482
NAS1149F0532P	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F18057-4-121
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	N/A
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5312691
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5304317
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5303073
647.7501	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5267991
647.7702	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258859
93635A212	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5255285
AN3-11A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5304745
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	531262V
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235182
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5235821
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5307361
MS21042L3	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5309678
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5304876
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5306830
NAS1149C0432R	Washer (AN960C416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5256376
NAS1149F0332P	Washer (AN960-10L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5310895
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5309680

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	0	0
	600.0991	1	0	0
	600.1012	1	49	0
	601.2045	1	35	0
	601.3902	2	34	0
	647.0112	2	56	0
	647.7501	1	14	0
	647.7702	2	26	0
	93635A212	4	49	0
	AN3-11A	2	192	0
	AN316C4R	2	52	0
	AN44-5A	2	23	0
	AN4C7A	2	130	0
	AN665-34R	2	40	0
	MS21042L08	2	866	0
	MS21042L3	2	1,203	0
	MS21042L4	2	2,722	0
	MS21042L5	2	246	0
	MS27039-08-13	2	165	0
	NAS1149C0432R	8	1,070	0
	NAS1149F0332P	4	1,978	0
	NAS1149F0532P	2	1,401	0
	NAS1149FN832P	4	1,624	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :	Sequence #:	QTY Affected :			MRB (QSI042)
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details:			